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DAS
21
9-80

D4095-047
Job Sheet 177072



Part No: D4095-047

Job Qty: 6 ea

Part Name: Wearpad Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/4/18

Job Tracking No:

Due Date: 5/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D SHEETS 1,3,8,9 IPP rev.A 11.11.07 new issue EC verified by:JLM IPP REV:B 15.10.29
AUTOMATE WELDING DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	5/24/18	5/24/18	0.00	0.00	Start Up Waterjet		18/05/11
100	Waterjet	6 pcs	5/24/18	5/24/18	0.00	0.47	Waterjet1		18/05/11
110	QC	6 pcs	5/24/18	5/24/18	0.00	0.00	QC2 Waterjet-3		18/05/11
120	QC	6 pcs	5/24/18	5/24/18	0.00	0.00	QC8-4		38
130	Brake NC	6 pcs	5/24/18	5/24/18	0.19	0.15	Brake NC 1		38 SB
140	QC	6 pcs	5/24/18	5/24/18	0.00	0.00	QC5		38
150	Autoweld 1	6 pcs	5/24/18	5/24/18	0.00	0.66	Automated welding		18-05-01
160	QC	6 pcs	5/24/18	5/24/18	0.00	0.00	QC10		18-06-04
170	QC	6 pcs	5/24/18	5/24/18	0.00	0.00	QC5		18-06-04
180	HandFinish	6 pcs	5/24/18	5/24/18	0.00	0.23	HandFinish4		JMDAS-1/06/2018
190	QC	6 pcs	5/24/18	5/24/18	0.00	0.00	QC3		18-06-04
200	Packaging	6 pcs	5/24/18	5/24/18	0.00	0.00	Packaging3-2	FP-001	18-06-04
210	QC21-SA	6 Ea	5/24/18	5/24/18	0.00	0.00	QC21		18-06-04

Part Op 100 - 1-Cut as per Dwg (D4095-7)

Descriptions: 150 - ***SEE NOTE 10 FOR SURFACE BUILDUP***

180 - COAT ENTIRE TOP (CONCAVE) SURFACE WITH ROCKGUARD AS PER DWG

200 - LOCATION : FG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.8820 sf (.147 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	1	143	0

Part Specifications

Specifications could not be found.



Container No: S070710



Part: D4095-047

Job No: 177072

Serial No/Batch: S070710

Revision:

Inspector:

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Date: 05/11/18

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